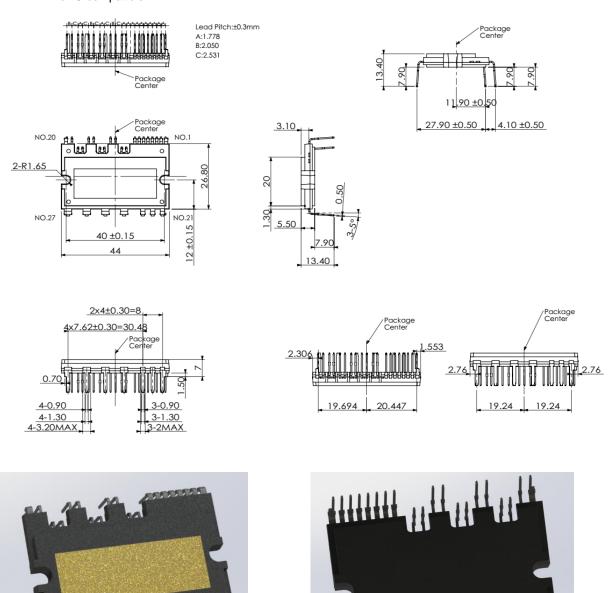
# Compact - IPM ID50FFX60U3S

## **Features**

- UL 1557 Certified.
- Adopt the latest trench IGBT technology to get a good overall loss trade-off.
- Open Emitter on N terminal for low cost current sensing application.
- Match propagation delay and arm shooting through prevention.
- Built-in bootstrap diodes with current limiting resistor.
- Provide a fault signal (FO pin) and shut-off internal IGBT when suffer S.C. and under-voltage faulty event.
- · RoHS compatible.



**Table1: Pin Descriptions** 

No.	Symbol	Pin Description
1	V <sub>CCL</sub>	Low-Side Common Bias Voltage for IC and IGBTS Driving
2	COM	Common Supply Ground
3	IN <sub>(UL)</sub>	Signal Input Terminal for Low-side U Phase
4	IN <sub>(VL)</sub>	Signal Input Terminal for Low-side V Phase
5	IN <sub>(WL)</sub>	Signal Input Terminal for Low-side W Phase
6	V <sub>FO</sub>	Fault Output Terminal
7	C <sub>FOD</sub>	Capacitor for Fault Output Duration Selection
8	Csc	Short-Current Detection Input
9	IN <sub>(UH)</sub>	Signal Input Terminal for High-side U Phase
10	Vссн	High-Side Common Bias Voltage for IC and IGBTS Driving
11	V <sub>B(U)</sub>	High-Side Bias Voltage for U-Phase IGBT Driving
12	V <sub>S(U)</sub>	High-Side Bias Voltage Ground for U-Phase IGBT Driving
13	IN <sub>(VH)</sub>	Signal Input Terminal for High-side V Phase
14	Vссн	High-Side Common Bias Voltage for IC and IGBTS Driving
15	V <sub>B(V)</sub>	High-Side Bias Voltage for V-Phase IGBT Driving
16	V <sub>S(V)</sub>	High-Side Bias Voltage Ground for V-Phase IGBT Driving
17	IN <sub>(WH)</sub>	Signal Input Terminal for High-side V Phase
18	Vссн	High-Side Common Bias Voltage for IC and IGBTS Driving
19	V <sub>B(W)</sub>	High-Side Bias Voltage for W-Phase IGBT Driving
20	V <sub>S(W)</sub>	High-Side Bias Voltage Ground for W-Phase IGBT Driving
21	Nu	Negative DC-Link Input Terminal for U Phase
22	Nv	Negative DC-Link Input Terminal for V Phase
23	Nw	Negative DC-Link Input Terminal for W Phase
24	U	Output Terminal for U Phase
25	V	Output Terminal for V Phase
26	W	Output Terminal for W Phase
27	Р	Positive DC – Link Input

(see figure 2, next page)

# **Pin Configuration Top View** $(1)V_{CCL}$ 0 (21)N<sub>U</sub> (2)COM $(3)IN_{(UL)}$ (22)Nv $(4)IN_{(VL)}$ $(5)IN_{(WL)}$ $(6)V_{FO}$ (23)Nw $(7)C_{FOD}$ $(8)C_{SC}$ (9)IN<sub>(UH)</sub> (24)U $(10)V_{CCH}$ $(11)V_{B(U)}$ $(12)V_{S(U)}$ (25)V $(13)IN_{(VH)}$ $(14)V_{CCH}$ $(15)V_{B(V)}$ (16)V<sub>S(V)</sub> (26)W (17)IN<sub>(WH)</sub> \_ (18)V<sub>CCH</sub> \_\_\_\_\_ (19)V<sub>B(W)</sub> -(27)P $(20)V_{S(W)}$ Figure 2. Pin Configuration

## The IPM Internal Block Diagram

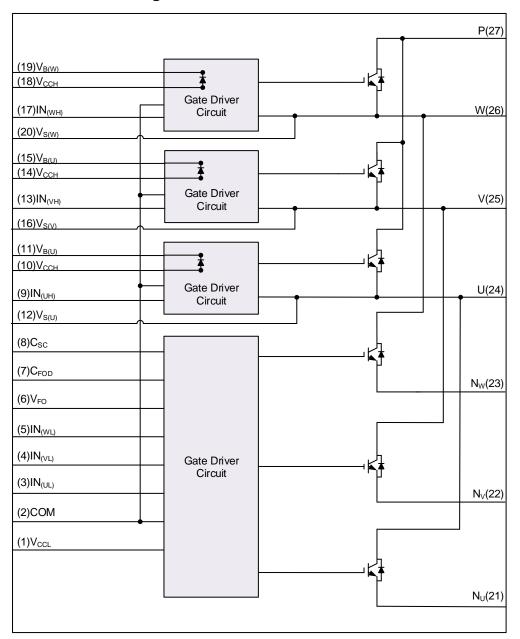


Figure 3. IPM Internal Block Diagram

#### Application:

- Short-circuit current protection AC 100~240Vrms class 3 phase output for low power motor control.
- Household electric appliances such as air conditioners, washing machines, refrigerators, etc...,
- Low power industrial servo drives applications such as sewing machine, treadmill, etc...

# **MAXIMUM RATINGS** $(T_j = 25^{\circ}C)$

## **INVERTER PART**

Item	Symbol	Min.	Max.	Unit
Between collector to emitter voltage	V <sub>CES</sub> (IGBT)	-	600	V
Supply voltage P-N	V <sub>PN</sub>	-	450	V
Supply voltage (surge) P-N	VPN (surge)	-	500	V
Each IGBT collector current	± Ic (Tc = 25℃)	-	50	Α
Each IGBT collector current (peak)	± I <sub>CP</sub> (Tc = 25°C, pulse)	-	100	Α
Collector dissipation	Pc (Tc = $25^{\circ}$ C, per one chip)	-	391	W
Junction temperature	Tj <b>(Note 1)</b>	-	+150	$^{\circ}\mathbb{C}$

Note 1: Power chip in IPM is qualified for 175°C operation. But overall junction temperature should be limited by  $T_j \le 125$ °C (@  $T_c \le 100$ °C) to fit long term reliability requirement.

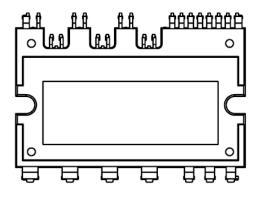
## **CONTROL PART**

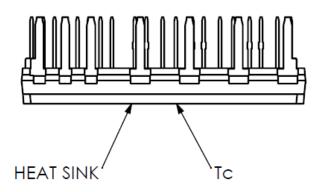
Item	Symbol	Min.	Max.	Unit
Driver IC supply voltage	Vcc	-0.3	20	V
P - side floating supply voltage	$V_{B(u)S(u),\ B(V)S(V),\ B(W)S(W)}$	-0.3	20	V
Current sensing input voltage	V <sub>SC</sub>	-0.3	Vcc+0.3	V
Logic input voltage	$\begin{split} &IN_{(UH)}, IN_{(VH)}, IN_{(WH)}, \\ &IN_{(UL)}, IN_{(VL)}, IN_{(WL)} \end{split}$	-0.3	Vcc+0.3	V
Fault output voltage	V <sub>FO</sub>	-0.3	Vcc+0.3	V
Fault output current	IFO	-	1	mA

# **TOTAL SYSTEM**

Item	Symbol	Min.	Max.	Unit
Module case operating temperature	Tc	-40	+125	°C
Storage temperature	T <sub>stg</sub>	-40	+125	°C
Isolation voltage (60Hz Sinusoidal, AC 1 minute, pins to heat-sink plate)	Viso	-	2500	Vrms

#### Control terminal





Power terminal

Figure 4. Tc Measurement Point

# THERMAL RESISTANCE

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Junction to case thermal	R <sub>th(j-c)Q</sub>	IGBT part (1/6)	-	0.32	-	°C AA/
resistance	R <sub>th(j-c)</sub> F	FWD part (1/6)	-	0.91	-	°C/W

**ELECTRICAL CHARACTERISTICS** (T<sub>j</sub> = 25°C)

# **INVERTER PART**

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Collector-emitter saturation voltage	V <sub>CE</sub> (sat)	$V_{CC} = V_{B(U)S(U), B(V)S(V), B(W)S(W)} = 15V, I_C = 50A, V_{SC} = 0V$	-	1.70	-	<b>V</b>
FWD forward voltage drop	$V_{F}$	$T_j = 25^{\circ}C$ , - $I_C = 50A$	•	1.85	-	V
	$T_{on}$	$V_D = 300V$ ,	0.80	1.15	1.85	
Switching times	$T_{c(on)}$	$V_{CC} = V_{B(U), B(V), B(W)} = 15V,$	-	0.30	0.80	
(Fig. 5)	$T_{off}$	$I_{C} = 50A, T_{j} = 25^{\circ}C,$	•	1.10	1.80	μS
(i ig. 3)	$T_{c(off)}$	$V_{IN} = 5V <> 0V,$	-	0.15	0.60	
	$T_{rr}$	$V_{SC} = 0V$ , Inductive Load	-	0.15	-	
Collector-emitter cut-off current	Ices	Vce =Vces	1	-	1	mA

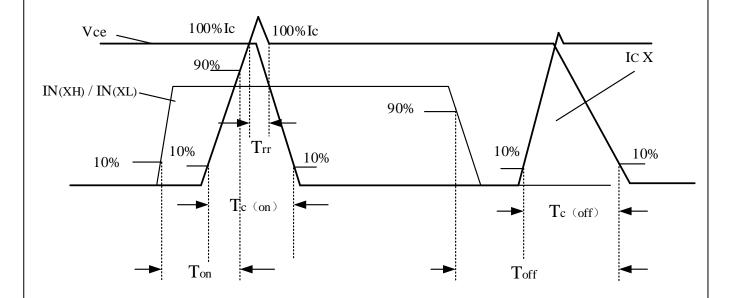


Figure 5. Switching Time Definition

# **CONTROL PART** $(T_j = 25^{\circ}C)$

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
IN <sub>(UH, VH, WH)</sub> , IN <sub>(UL,VL,WL)</sub> ON threshold voltage	V <sub>th(on)</sub>		-	1	3.0	V
IN <sub>(UH, VH, WH)</sub> ,IN <sub>(UL,VL,WL)</sub> OFF threshold voltage	$V_{th(off)}$		8.0	-	-	V
IN <sub>(UH. VH. WH)</sub> input bias current	In(uh, vh, wh)(hi)	VIN(UH, VH, WH) = 3.3V	-	-	660	$\mu$ A
IN(OH, VH, WH) INPUT DIAS CUITEIT	In(uh, vh, wh) (lo)	V IN(UH, VH, WH) = $0V$	-1	-	-	$\mu$ $\Lambda$
IN(UL, VL, WL) input bias current	I <sub>IN(UL, VL, WL) (HI)</sub>	$V_{IN(UL, VL, WL)} = 3.3V$	-	-	660	., Λ
IN(OL, VL, WL) Input bias current	In(UL, VL, WL) (LO)	V IN(UL, VL, WL) = 0V	-1	-	-	$\mu A$
Quiescent V <sub>BS</sub> supply current	IQBS	V <sub>BS</sub> =15V, V <sub>IN=</sub> 0V	-	70	120	$\mu$ A
Quiescent VCC supply current	lacc	V <sub>BS</sub> =15V, V <sub>IN=</sub> 0V	-	2	3	mA
Driver IC supply voltage	Vcc		13.5	15.0	16.5	V
P - side floating supply voltage	V <sub>B(U), B(V), B(W)</sub>		13.5	15.0	16.5	V
Foult output voltage	V <sub>FOH</sub>	$V_{CC} = 15V, V_{SC} = 0V$ (Note 2)	4.5	-	-	V
Fault output voltage	V <sub>FOL</sub>	V <sub>CC</sub> =15V,V <sub>SC</sub> =1V( <b>Note 2</b> )	-	-	0.8	V
Short circuit trip level	V <sub>SC(ref)</sub>	Vcc =15V, T <sub>j</sub> = 25°C	0.45	0.48	0.51	V
Fault output pulse width	trod		60	-	-	$\mu$ s
	UVccd	Trip level	-	11.0	-	V
Supply Circuit	UV <sub>CCR</sub>	Reset level	-	12.0	-	V
Under-Voltage-Protection	UV <sub>BSD</sub>	Trip level	-	10.5	-	V
	UV <sub>BSR</sub>	Reset level	-	11.5	-	V
IN <sub>(UL、VL、WL)</sub> Input filter time	t <sub>IN,FIL</sub>	V <sub>IN</sub> = 0 & 5V (Note 3)	200	300	510	ns
VF	Bootstrap diode forward voltage	If=10mA, T <sub>j</sub> = 25℃	-	1.6	-	V
R	Limiting resistance	Individual resistor	-	80	-	Ohm

Note 2:  $V_{FO}$  output is open collector type, so this signal line should be pulled up to the +5V power supply with approximately 4.7K $\Omega$ 

Note 3: Fault output pulse width is filter capacitor of S.C. depended.

**Note 4:** For high side PWM, IN(UH、VH、WH) pulse width must be  $\geq$  1 us.

# **Input Filter Function**

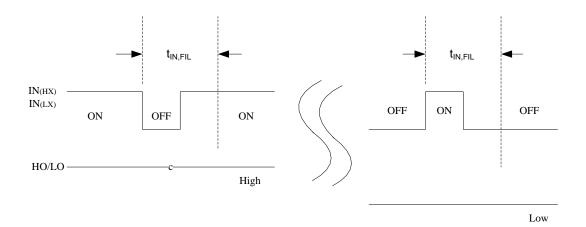


Figure 6. Input Filter Function

## **RECOMMENDED OPERATION CONDITIONS**

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
DC – Link Supply voltage	$V_D$	Applied between P-N	0	300	400	V
Driver IC supply voltage	Vcc	Applied between V <sub>CC</sub> - COM	13.5	15.0	16.5	V
P - side floating supply voltage	V <sub>BS</sub>	Applied between $V_{B(u,\ v,\ w)} - V_{S(u,\ v,\ w)}$	13.5	15.0	16.5	V
Supply voltage ripple	$\Delta V_D$ , $\Delta V_{DB}$		-1	-	1	V/µs
Arm shoot-through blocking time	t dead		1	-	-	μs
PWM input frequency	f <sub>РWМ</sub>	$T_C \leq 100^{\circ}\mathbb{C}, T_j \leq 125^{\circ}\mathbb{C}$	ı	0	20	kHz
Voltage for Current Sensing	Vsen	Applied between N <sub>∪</sub> ,N <sub>V</sub> ,N <sub>W</sub> – COM (Including Surge Voltage)	-4	-	4	V

# **MECHANICAL CHARACTERISTICS AND RATINGS**

Item	Condition		Min.	Тур.	Max.	Unit
Mounting torque	Mounting screw: M3	Recommended () 7N•m		0.7	0.8	N•m
Weight			-	15.00	-	g
Heat-sink flatness			0	-	150	μm

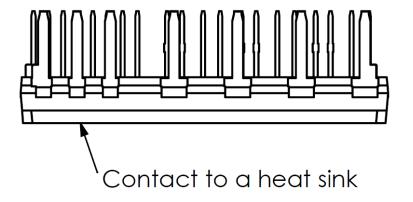


Figure 7 Measurement Location of Heat-sink Flatness

# **Input/Output Timing Diagram** IN(XH) IN(XL) Vsc $V_{FO}$ Но и, v, w Lo u,v,w Figure 8 Input/Output Timing Diagram DC Bus $H_{O}$ IN(XH)Vsc IN(xH) IN(XL) U,V,W DC Bus 0 0 U,V,W0 0 0 0 0 0 0 **Driver IC** 0 DC Bus 0 IN(XL)(X=U,V,W)Figure 9 Input/Output Signal Circuit

# IPM Short-Circuit Protection Function (N-side only with the external shunt resistor and RC filter)

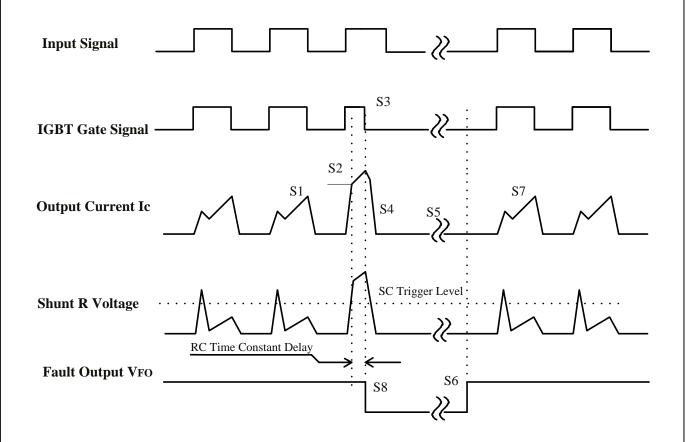


Figure 10 Timing Chart of SC Operation

- S1. The Lower-side IGBT's are controlled by input PWM signal.(Normal operation)
- S2. Short circuit event occurs and reaches the limited level. (SC protection is trigger.)
- S3. All N-side IGBT gate driving signals are disabled.
- S4. Current is cut off caused by IGBT turns OFF.
- S5. Disabled state.
- S6. Fo finishes output, but IGBT of each phase returns to normal state until inputting next ON signal(L→H).
- S7. IGBT returns for normal operation when fault state is reset.
- S8. Fault output starts once SC protection is trigger.

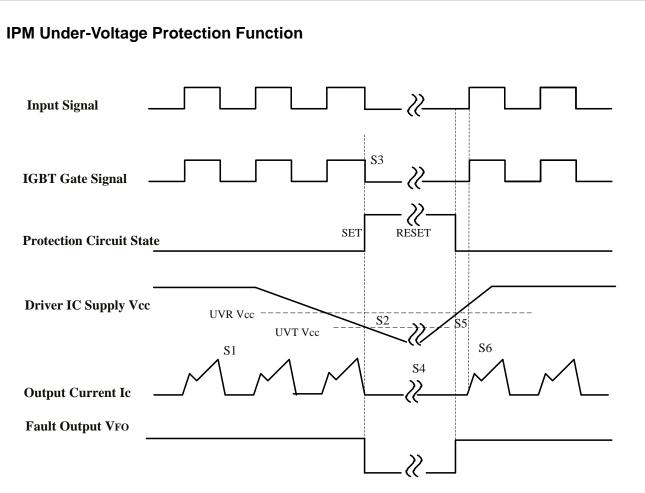


Figure 11 Timing Chart of Under-Voltage Operation

- S1. The IGBT's are controlled by input PWM signal.(Normal operation).
- S2. Under-voltage protection is trigger.
- S3. IGBT driving signals are disabled when fault condition occur.
- S4. Fault state and the period will be able to control by external capacitor value.
- S5. Under-voltage event is recovered.
- S6. IGBT returns for normal operation when fault state is reset.

# Direct Input (without Photo Coupler) Interface Example | Company | Company

Figure 12 Typical Application Circuit Interface Example without Photo-Coupler

# **Current Sense Shceme**

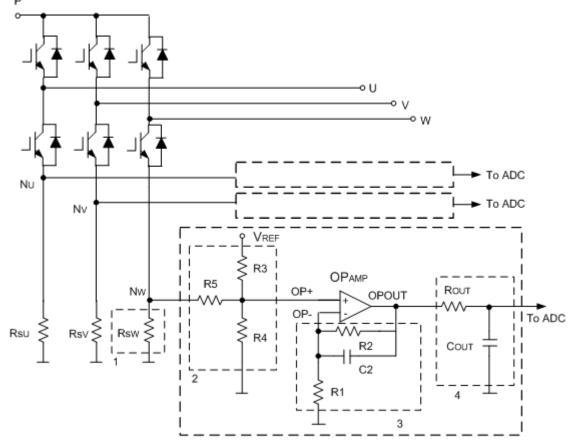


Figure 13 Current Sense Scheme

## **Precautions on Electrostatic Electricity**

(1) Operators must wear anti-static clothing and conductive shoes (or a leg or heel strap).

- (2) Operators must wear a wrist strap grounded to earth via a resistor of about 1  $M\Omega$ .
- (3) Soldering irons must be grounded from iron tip to earth, and must be used only at low voltages.
- (4) If the tweezers you use are likely to touch the device terminals, use anti-static tweezers and in particular avoid metallic tweezers. If a charged device touches a low-resistance tool, rapid discharge can occur. When using vacuum tweezers, attach a conductive chucking pat to the tip, and connect it to a dedicated ground used especially for anti-static purposes (suggested resistance value: 10<sup>4</sup> to 10<sup>8</sup>Ω).
- (5) Do not place devices or their containers near sources of strong electrical fields (such as above a CRT).
- (6) When storing printed circuit boards which have devices mounted on them, use a board container or bag that's protected against static charge. To avoid the occurrence of static charge or discharge due to friction, keep the boards separate from one other and do not stack them directly on top of one another.
- (7) Ensure, if possible, that any articles (such as clipboards) which are brought to any location where the level of static electricity must be closely controlled are constructed of anti-static materials.
- (8) In cases where the human body comes into direct contact with a device, be sure to wear anti-static finger covers or gloves (suggested resistance value:  $10^8\Omega$  or less).
- (9) Equipment safety covers installed near devices should have resistance ratings of  $10^9\Omega$  or less.
- (10) If a wrist strap cannot be used for some reason, and there is a possibility of imparting friction to devices, use an ionizer.

©2022 STARPOWER Semiconductor Ltd.

#### **CONFIDENTIALITY OBLIGATIONS:**

This document contains sensitive information and classified "CONFIDENTIAL".

Please make sure you should comply with the following security rules at all times

Do not copy or reproduce all or part of this document and further copies can be provided on a "need to know basis", please contact your local Starpower sales office.

#### **PLEASE READ CAREFULLY:**

Starpower reserve the right to make changes, corrections, modifications or improvements, to this document, and the products and services described herein at anytime, without notice. Starpower assumes no liability whatsoever relating to the choice, selection or use of the Starpower products and services described herein.

And purchasers are solely responsible for the choice, selection and use of the Starpower products and services described herein, No license, express or implied, to any intellectual property rights is granted under this document. If any part of this document refers to any third party products or services it shall not be deemed a license grant by Starpower for the use of such third party products or services, or any intellectual property contained therein or considered as a warranty covering the use in any manner whatsoever of such third party products or services or any intellectual property contained therein. Unless otherwise set forth in Starpower terms and conditions of sale Starpower disclaims any express or implied warranty with respect to the use and/or sale of Starpower products including without limitation implied warranties of merchantability, fitness for a particular purpose (and their equivalents under the laws of any jurisdiction), or infringement of any patent, copyright or other intellectual property right. Unless expressly approved in writing by an authorized Starpower representative, Starpower products are not recommended, authorized or warranted for use in military, air craft, space, life saving, or life sustaining applications, nor in products or systems where failure or malfunction may result in personal injury, death, or severe property or environmental damage.

Information in this document supersedes and replaces all information previously supplied. www.powersemi.cc